

各類成型機簡介

INTRODUCTION OF ALL TYPES FORMING MACHINERY

琉璃瓦浪板成型機

COLOR METEL TILESHEET ROOF FORMING MACHINE

Model// CHJ-A-28 -1- ▶

雙層浪板成型機

DOUBLE LAYERS ROOFING FORMING MACHINE

Model// CHJ-A-08 -2- ▶

單層浪板成型機

SINGLE LAYER ROOFING FORMING MACHINE

Model// CHJ-A-18 -3- ▶

結構鋼承樓板成型機

STRUCTURAL STEEL FLOOR FORMING MACHINE

Model// CHJ-B-75 -4- ▶

可調整成型機

ADJUSTABLE C-SHAPE STEEL FORMING MACHINE

Model// CHJ-AJ-01 -5- ▶

輕型鋼成型機

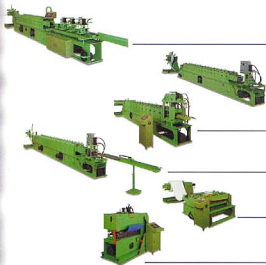
LIGHTWEIGHT C-SHAPE STEEL FORMING MACHINE

Model// CHJ-C-125 -6- ▶

各類冷軋成型機

ALL TYPES OF COLD ROLL FORMING MACHINE

Model// CHJ-D-301 -7- ▶



可拆式成型機

FORMING MACHINE, SEPARABLE

◀ -8- Model// CHJ-D-302

裝潢板成型機

FORMING MACHINE, DECORATION PLATE

◀ -9- Model// CHJ-D-303

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FORMING MACHINE, ENCAUSTIC TITLE, RIDING

◀ -10- Model// CHJ-D-305

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BENDING MACHINE, ARCH FORM, OIL PRESSURE

◀ -13- Model// CHJ-L-37

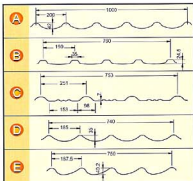
琉璃瓦浪板成型機

COLOR METAL TILESHEET FORMING MACHINE

金屬彩色鋼板



鐵板厚度 SHEET THICKNESS	0.3-0.7mm
成型速度 FORMING SPEED	18-23下 PER MINUTE
軸模直徑 ROLLER SHAFT DIA	φ75mm
軸模相數 ROLLER STATIONS	18-24
動力馬達 MOTOR OUTPUT	15-30hp
全長X全寬 LENGTH X WIDTH	L 8-12M W 1.4-1.8M
單頭放料架載重 SINGLE HEAD UNLOADER	5-8Ton



● Model//CHJ-A-28



● Model//CHJ-E-01

● 油壓展開式之料架
Hydraulic open type single head material unloader

Model//CHJ-A-28

傳統之浪板，在型狀上比較平面式，而在鋼板表面上加壓橫式之各種花紋，除增加其立體感，在美觀方面亦添加更多價值感，經開發研究後推出此精密化、自動化之機械。

Traditional tilesheets is flatter in shape. But the latest tilesheets with all categories of horizontal texture can add the three-dimensional appearance, and the merit. The forming machine developed by us with high technology can manufacture all products precisely and automatically.

FEED PLATFORM

放料架



送料感應器

FEED PLATFORM

SENSOR

1.2M

3M

ENTRANCE

入口

FRONT BLADE

前切刀

HYDRAULIC PLATFORM

壓台

EXIT

出口

雙層浪板成型機

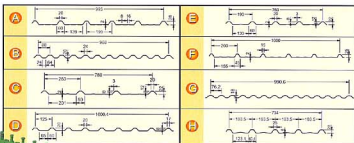
DOUBLE LAYERS ROOFING FORMING MACHINE

● Model//CHJ-A-08



● Model//CHJ-E-01

● 油壓展開式之料架
Hydraulic open type single
head material uncoiler

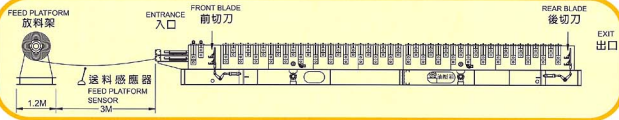


鐵板厚度 SHEET THICKNESS	0.3-0.8mm
成型速度 FORMING SPEED	20-24m PER MINUTE
滾模軸徑 ROLLER SHAFT DIA	Φ75mm
滾模箱數 ROLLER STATIONS	UP/DOWN 15-25
動力馬達 MOTOR OUTPUT	10-20hp
全長 X 全寬 LENGTH X WIDTH	L 8-12M W 1.4-1.8M
單頭原料架重量 SINGLE HEAD UNCOILER	5-8Ton

Model//CHJ-A-08

依顧客之廠房坪數不足而設計
之成型機(與單層浪板機相同)

A machine designed according to
the areas of factory buildings.
(Similar to single Layer
Roofing Forming Machine)



單層浪板成型機

SINGLE LAYER ROOFING FORMING MACHINE

Model//CHJ-A-18

以高品質設計出油壓式帶動
自動化之操作，操作簡便，
來製造出右上方舉例之圖型。

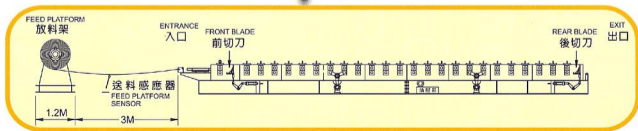
High quality automatic
hydraulic forming machine.
Easy operation. The roofing
can be manufactured as
shown in the following diagrams.

鐵板厚度 SHEET THICKNESS	0.3-0.8mm
成型速度 FORMING SPEED	20-24m PER MINUTE
輪模軸徑 ROLLER SHAFT DIA	φ75mm
轉模組數 ROLLER STATIONS	15-25
動力馬達 MOTOR OUTPUT	10-20hp
全長X全寬 LENGTH X WIDTH	L 8-10M W 1.4-1.8M
單道送料架載重 SING. H. HEAD-UNCOILER	5-8Ton

● Model//CHJ-E-01

● 油壓展開式之料架
Hydraulic open type single head material uncoiler

● Model//CHJ-A-18

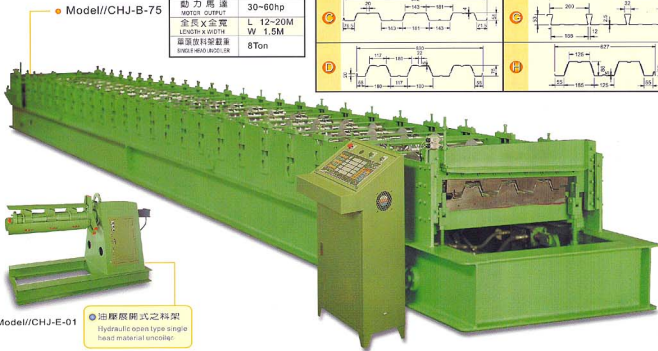


結構鋼承樓板成型機

STRUCTURAL STEEL FLOOR FORMING MACHINE

Model//CHJ-B-75

鐵板厚度 SHEET THICKNESS	0.8-1.6mm
成型速度 FORMING SPEED	12-15m PER MINUTE
輪模軸徑 ROLLER SHAFT DIA	φ95mm
輪模組數 ROLLER STATIONS	20-30
動力馬達 MOTOR OUTPUT	30-60hp
全長x全寬 LENGTH X WIDTH	L 12-20M W 1.5M
單頭放料架數量 SINGLE-HEAD UNCOILER	8Ton



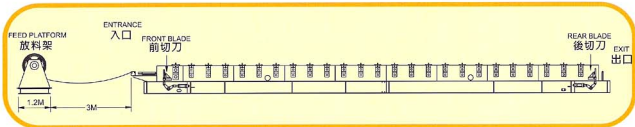
● Model//CHJ-E-01

● 油壓展開式之料架

Hydraulic open type single head material uncoiler

在工業進步，而人工不足之情況下，淘汰傳統人工裝製木模，而改用鋼板板模，是開發中國家所必經之過程。

With the progress of industry, labors becomes insufficient. Therefore, the adoption of steel forms instead of traditional wood molds will be an inevitable trend.



可調整成型機

ADJUSTABLE C-SHAPE STEEL FORMING MACHINE

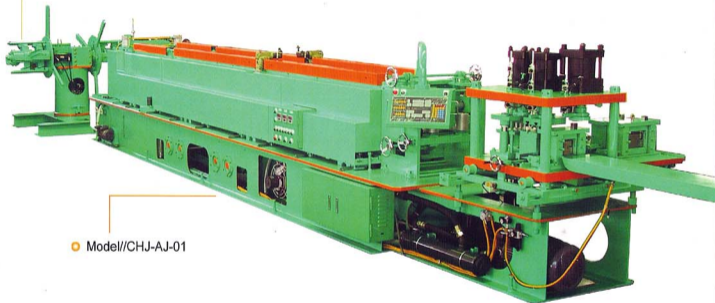
Model//CHJ-AJ-01

本機台完全電腦化，針對不同厚度及寬度而設計可以設定多種不同尺寸和沖孔位置，您只需在控制箱中輸入所需厚度、寬度和高度的數據，電腦便會自動調整滾輪到所需位置，完全不用更換整組滾輪，而且調整過程只需 2~3 分鐘，相信是您最佳的選擇。

This machine is computerized special designed for various widths and heights. This machine is capable to set up the multiple sizes and automatic punching. The thickness, width, and height are adjustable and fully controlled by the computer. All you need is just key in sizes and press the control button and then machine will automatically adjust the rollers according to your requirement. The time during adjusting process is around 2-3 minutes without changing rollers.

● 雙頭料架
Double head uncoiler

● Model//CHJ-E-04



● Model//CHJ-AJ-01

板料厚度 SHEET THICKNESS	2.3 - 3.0mm
成型速度 FORMING SPEED	18 - 25 PERMINUTE
軸徑規格 ROLL SHAFT DIA.	φ80 mm
輪組枚數 ROLLER SETINGS	14
動力馬達 MOTOR OUTPUT	40 hp
全長 X 全寬 LENGTH X WIDTH	L: 9.5 - 10M W: 1.5 - 1.8M
雙頭料架重量 DOUBLE HEAD UNCOILER	3 - 5 Ton

A: 75 ~ 300

B: 40 ~ 75

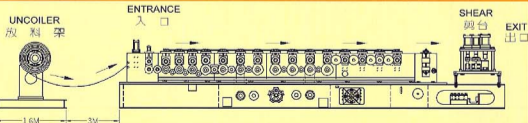
C: 10 ~ 22



A: 100 ~ 300

B: 40 ~ 100

C: 10 ~ 22



輕型鋼成型機

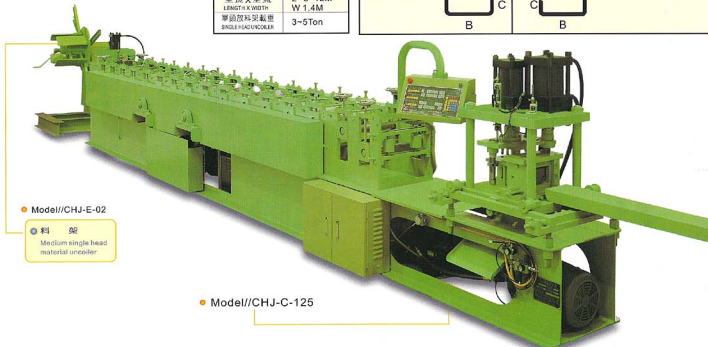
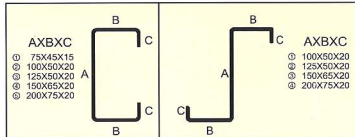
LIGHTWEIGHT C-SHAPE STEEL FORMING MACHINE

Model//CHJ-C-125

用於建造組合·廠房鋼架其形狀固定於“C”之形式·(全自動式)之設備·並包括沖孔扭斷一併完成·

An automatic system for the manufacture of C-shape steel which can be used for construction, assembly and steel frame of factory buildings. Punching and cutting are completed at the same time.

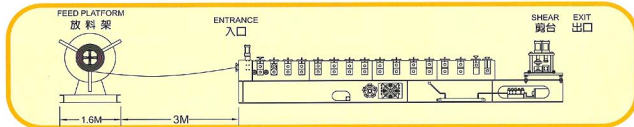
鐵板厚度 SHEET THICKNESS	2.0~4.0mm
成型速度 FORMING SPEED	13~20m PER MINUTE
輪模直徑 ROLLER SHAFT DIA	∅70mm
輪模組數 ROLLER STATIONS	12~18
動力馬達 MOTOR OUTPUT	25~40hp
全長X全寬 LENGTH X WIDTH	L 8~12M W 1.4M
單頭放料架載重 SINGLE HEAD UNCOILER	3~5Ton



● Model//CHJ-E-02

● 料架
Medium single head
material uncoiler

● Model//CHJ-C-125



各類冷軋成型機

ALL TYPES OF COLD ROLL FORMING MACHINE

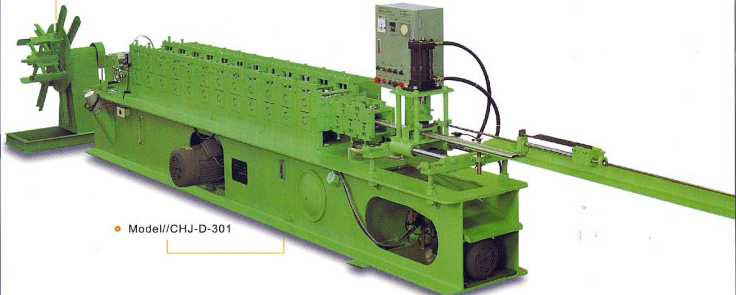
model//CHJ-D-301

此用途繁多，用於各式各樣之鋼板，製造各式之類型。機械長度、馬達大小與軸心大小視產品規格而定。

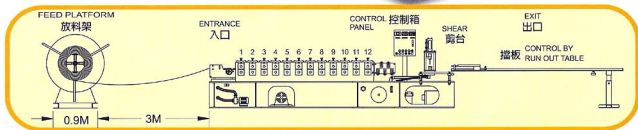
This multi-purpose machine is able to manufacture all kinds of steel sheets. The length of machine, size of motor and size of shaft will be subject to the specification of the product.

● Model//CHJ-E-03

● 輕 型
Light weight single head material uncoiler



● Model//CHJ-D-301



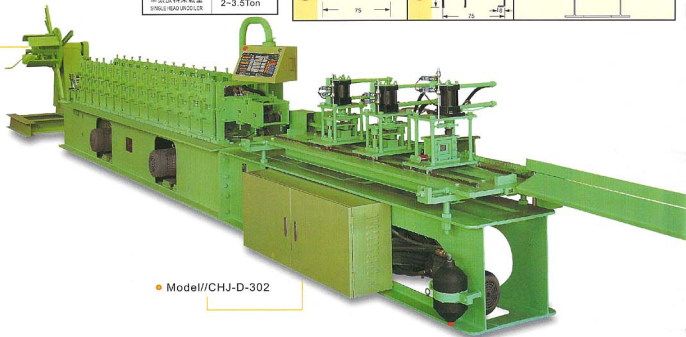
可拆式成型機

FORMING MACHINE, SEPARABLE

鐵板厚度 SHEET THICKNESS	0.3-1.6mm
成型速度 FORMING SPEED	20-35m PER MINUTE
輪模軸徑 ROLLER SHAFT DIA	φ50-70mm
輪模組數 ROLLER STATIONS	UP DOWN 12-25
動力馬達 MOTOR OUTPUT	7.5-20hp
全長 X 全寬 LENGTH X WIDTH	L 6-12M W 1-1.6M
單頭送料架載重 SINGLE HEAD UNCOILER	2-3.5Ton

● Model//CHJ-E-02

● 料架
Medium single head
material uncoiler

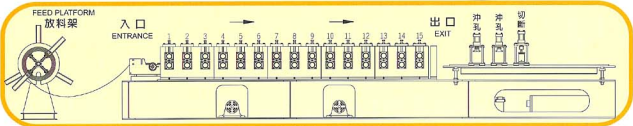


● Model//CHJ-D-302

Model//CHJ-D-302

同樣型式卻有多種寬展尺寸，最適合用此可拆式成型機，機體一邊固定，一邊可拆卸、拆裝迅速，可節省多樣少量成品之機械成本，多用於隔間用、立柱、上下櫃等地方，為節省成本、人力所精心設計之成型機

This separable forming machine is suitable for products in one shape but with different sizes. One side of the machine is fixed and other side can be separated. It is easy to disassemble and assemble and will save machining cost for products in small quantity but in various shapes, suitable for room division, column and upper and lower trough. It's really a forming machine of cost-saving and manpower-saving.



裝潢板成型機

FORMING MACHINE, DECORATION PLATE

Model//CHJ-D-303

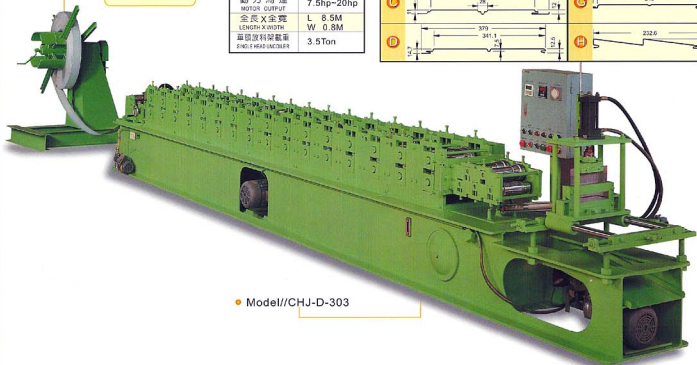
是依顧客所需的型式而設計出多樣化的裝潢板產品機械，取代傳統之木材隔板，使用於牆壁、天花板等地方，並具有防火、隔音之特點，設計出的產品美觀、多樣化，深受顧客喜愛。

A designed multi-purpose decoration plate forming machine according to the requirements of customers to replace the traditional wooden separation plate. To be used in the places of wall, ceiling, etc. And having the characteristics of fire-proof, sound-proof, the products are beautiful, multi-styles and extremely welcome by customers.

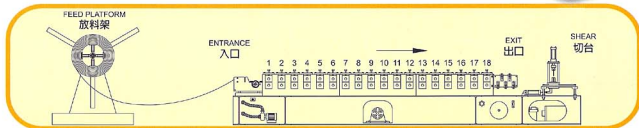
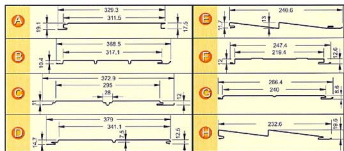
鐵板厚度 SHEET THICKNESS	0.4~0.6mm
成型速度 FORMING SPEED	13~19m PER MINUTE
輪模軸徑 ROLLER SHAFT DIA	φ50~70mm
輪模組數 ROLLER STATIONS	14~20
動力馬達 MOTOR OUTPUT	7.5hp~20hp
全長 X 全寬 LENGTH X WIDTH	L 8.5M W 0.8M
單頭送料架載重 SING. HEAD UNCLER	3.5Ton

● Model//CHJ-E-02

● 料架
Medium single head material uncler

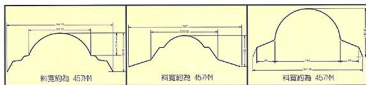


● Model//CHJ-D-303

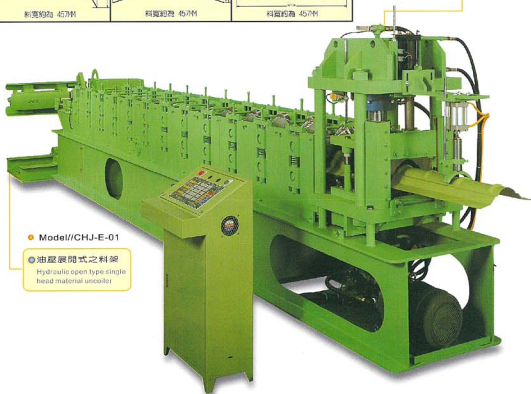


屋脊成型機

FORMING MACHINE, ENNCAUSTIC TILE, RIDING



● Model//CHJ-D-305



● Model//CHJ-E-01

● 油壓展開式之料架
Hydraulic open type single head material uncoiler

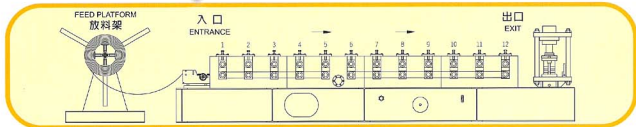
鐵板厚度 SHEET THICKNESS	0.3~0.7mm
成型速度 FORMING SPEED	3-5m PER MINUTE
筒模轉徑 ROLLER SHAFT DIA	φ60~70mm
筒模組數 ROLLER STATION	10~20
動力馬達 MOTOR OUTPUT	7.5~20hp
全長 X 全寬 LENGTH X WIDTH	L 8~12M W 1.4M
單頭板料架載重 SINGLE HEAD UNCOILER	5-8Ton



Model//CHJ-D-305

多用於玻璃瓦浪板所建蓋之屋頂，配合此機械經成型後，利用壓機所壓出之圓弧型造型之中脊成品，更突顯出瓦型所建蓋之立體及整體美感，缺一不可之精密化、自動化工之機械。

This machine is mostly used in roofing with encaustic-tile-like corrugated plate. After processed by the press will significantly appear the same of beauty in dimensional and integrity. It is a precise and automatic machine which can not be neglected.



門框成型機

DOOR FRAME FORMING MACHINE

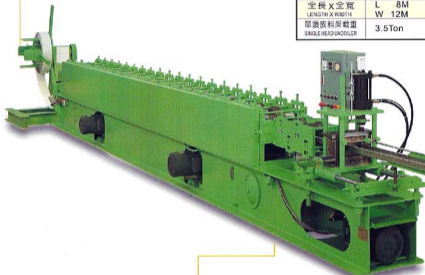
Model//CHJ-D-307

傳統使用之門框為木質(不防火，易腐蝕)或塑鋼(不防火，不易腐蝕)，本公司研發之門框成型機，專門生產金屬門框，取代傳統，兼具防火、防腐蝕、防竊等多項功能。

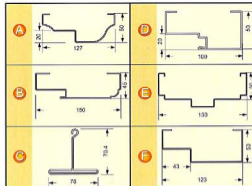
The traditional door frames are usually made of wood (not fire-proof and anti-corrosive) or plastic steel (not fire-proof but anti-corrosive). However, the door frame forming machine researched and developed by our company can produce metal door frames with multi-functions such as fire proof, anti-corrosion, anti-burglar, etc.

● Model//CHJ-E-02

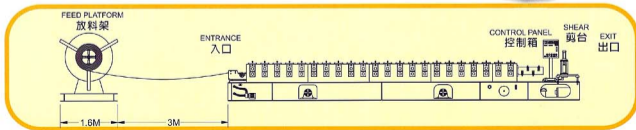
● 料架
Light weight single head material uncoiler



鐵板厚度 SHEET THICKNESS	1.2~1.8mm
成型速度 FORMING SPEED	12~20m PER MINUTE
輪板輪徑 ROLLER SHAFD DIA	φ60mm
輪板組數 ROLLER SETIONS	20~26
動力馬達 MOTOR OUTPUT	25hp~30hp
全長X全寬 LENGTH X WIDTH	L 8M W 12M
單頭放料架載重 SINGLE HEAD UNCOILER	3.5Ton



● Model//CHJ-D-307



平板分條切斷機

STRIPPING AND CUTTING MACHINE, FLAT SHEET

Model//CHJ-L-35

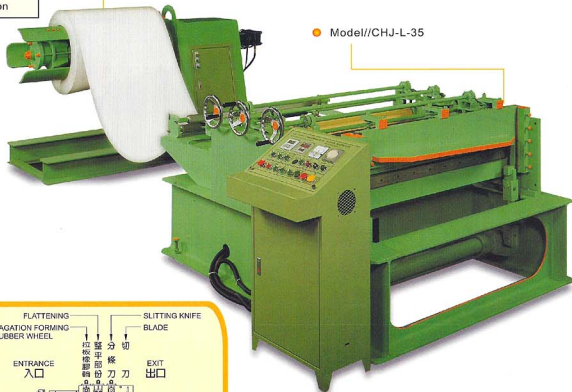
可將整卷鋼卷依所需要不同寬度和長度，可同時分條並切斷完成，做為需要少量平板來做窗框、水槽、屋脊等廠房配件最為合適，兼具省時、省力之優點。

To strip and cut the entire roll of steel sheet simultaneously according to the required width and length, suitable for accessories in workshops for window frame, water tank and ridge etc. Having the advantages of time-saving and work-saving.

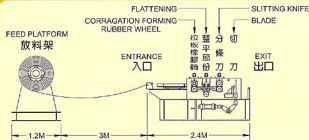
鐵板厚度 SHEET THICKNESS	0.3~1.2mm
分條速度 FORMING SPEED	15~24m PER MINUTE
分條刀軸徑 ROLLER SHAFT DIA	φ95mm
動力馬達 MOTOR OUTPUT	7.5~10hp
全長X全寬 LENGTH X WIDTH	L 2M W 1.5M
單頭放料架載重 SINGLE HEAD UNCOILER	5~8Ton

● Model//CHJ-E-01

● 油壓展開式之料架
Hydraulic open type single head material uncoiler



● Model//CHJ-L-35



拱型彎曲機

BENDING MACHINE, ARCH FORM, OIL PRESSURE

Model//CHJ-L-37

此種機械是將成型好之屋面板，經過折彎機，利用油壓方式壓出橫紋，而壓出的間隔大小決定成品的大小彎度，兼具小彎及大彎的弧度特性，適用於建築物沿口、停車亭、涼亭及屋頂圓弧造型之變化而所精心設計出之彎曲機。

This machine is used to roll the shaped steel house plate into horizontal stripes through bending mold by oil pressure. The distance of rolling will decide the degree of bending of the products. It also has the radian character of small bending and large bending. It's a masterpiece of bending machine suitable for use in the edge of buildings, parking garage, shed and various round roofs of buildings.



● Model//CHJ-L-37

鐵板厚度 SHEET THICKNESS	0.3-0.8mm
成型速度 FORMING SPEED	1-10m PER MINUTE
動力馬達 MOTOR OUTPUT	7.5-10hp
全長 LENGTH	L 3M
全寬 WIDTH	W 1M
全高 HEIGHT	H 1.7M

